

SDS No. 037-S080885 First issue: 2015/09/16 Revised: 2024/07/03

Safety Data Sheets

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name

SS21 ink Light Magenta

Product Description

SPC-0501LM-2 / SPC-0588LM-2 / SS21-LM-60-2

Product Use

INK JET ink

Restrictions on Use

None known

Manufacturer Information

Mimaki Engineering Co., Ltd

2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 Japan

Phone: +81-268-64-2413

Importer / Distributor Information

MIMAKI AUSTRALIA PTY LTD.

Unit 14, 38-46 South Street, Rydalmere, NSW 2116, Australia

Phone: +61-2-8036-4500

Emergency telephone number

+61 2 8014 4558 (within Australia only)

18000 74234 (within Australia only)

+65 3158 1074

Section 2 - HAZARDS IDENTIFICATION

Classification of the substance or mixture

COMBUSTIBLE LIQUID, regulated for storage purposes only.

Poisons Schedule: Not Applicable.

Classification

Flammable Liquid : Category 4
Serious Eye Damage : Category 1
Reproductive Toxicity : Category 1B

GHS Label Elements

Symbol(s)



Signal Word

Danger

Hazard Statement(s)

H318 Causes serious eye damage.

H360 May damage fertility or the unborn child.

H227 Combustible liquid.

Precautionary Statement(s)



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Prevention

P201 Obtain special instructions before use.

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P281 Use personal protective equipment as required.

Response

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses,

if present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P310 Immediately call a POISON CENTER or doctor/physician.

P370+P378 In case of fire: Use water spray/fog for extinction.

Storage

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local regulations.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS No	Name	%[weight]
Trade secret	Glycol ether solvents	65-75
Trade secret	Lactone solvent series	15-25
Trade secret	Vinyl resin	1-10
Trade secret	Propyleneglycol monomethylether acetate	1-5
Trade secret	Pigment	0.1-1

Section 4 - FIRST AID MEASURES

Description of first aid measures

Eye Contact : If this product comes in contact with the eyes:

Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a

doctor, or for at least 15 minutes.

Transport to hospital or doctor without delay.

Removal of contact lenses after an eye injury should only be undertaken by

skilled personnel.

Skin Contact : If skin or hair contact occurs:

Flush skin and hair with running water (and soap if available).

Seek medical attention in event of irritation.

Inhalation : If fumes, aerosols or combustion products are inhaled remove from

contaminated area.

Other measures are usually unnecessary.

Ingestion : Immediately give a glass of water.

First aid is not generally required. If in doubt, contact a Poisons Information

Centre or a doctor.

Indication of any immediate medical attention and special

: Treat symptomatically.



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treatment needed

Section 5 - FIRE FIGHTING MEASURES

Extinguishing media : Foam. Dry chemical powder. BCF (where regulations permit). Carbon dioxide.

Water spray or fog - Large fires only.

Fire Incompatibility

Fire Fighting : Alert Fire Brigade and tell them location and nature of hazard.

Wear full body protective clothing with breathing apparatus.

Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area.

Avoid spraying water onto liquid pools.

DO NOT approach containers suspected to be hot.

Cool fire exposed containers with water spray from a protected location.

If safe to do so, remove containers from path of fire.

Fire/Explosion : Combustible.

Hazard Slight fire hazard when exposed to heat or flame.

: None known.

Heating may cause expansion or decomposition leading to violent rupture of

containers.

On combustion, may emit irritating/ toxic fumes.

May emit acrid smoke.

Mists containing combustible materials may be explosive.

May emit poisonous fumes. May emit corrosive fumes.

HAZCHEM : Not Applicable.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8.

Environmental precautions

See section 12.

Methods and material for containment and cleaning up

Minor Spills : Remove all ignition sources.

Clean up all spills immediately.

Avoid breathing vapours and contact with skin and eyes.

Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite.

Wipe up.

Place in a suitable, labelled container for waste disposal.

Major Spills : Moderate hazard.

Clear area of personnel and move upwind.

Alert Fire Brigade and tell them location and nature of hazard.

Wear breathing apparatus plus protective gloves.

Prevent, by any means available, spillage from entering drains or water course.

No smoking, naked lights or ignition sources.

Increase ventilation. Stop leak if safe to do so.



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Contain spill with sand, earth or vermiculite.

Collect recoverable product into labelled containers for recycling.

Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal.

Wash area and prevent runoff into drains.

If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

Section 7 - HANDLING AND STORAGE

Precautions for safe handling : Avoid all personal contact, including inhalation.

Wear protective clothing when risk of exposure occurs.

Use in a well-ventilated area.

Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use.

Avoid physical damage to containers.

Always wash hands with soap and water after handling.

Work clothes should be laundered separately.

Conditions for safe storage : Store in original containers.

Keep containers securely sealed.

No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area.

Store away from incompatible materials and foodstuff containers.

Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained

within this SDS.

Storage incompatibility

: None known

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Ingredient	Material name	TWA	STEL	Peak	Notes
Propyleneglycol	1-Methoxy-2-	274 mg/m3 /	548 mg/m3 /	Not	Sk
monomethylether acetate	propanol acetate	50 ppm	100 ppm	Available	SK

Source: Australia Exposure Standards

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
Vinyl resin	Trade secret	120 mg/m3	1,300 mg/m3	7,900 mg/m3
Lactone solvent series	Trade secret	3.6 mg/m3	39 mg/m3	310 mg/m3
Propyleneglycol	1-Methoxy-2-propanol	Not	Not	Not
monomethylether acetate	acetate	Available	Available	Available

Ingredient	Original IDLH	Revised IDLH



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Pigment	Not Available	Not Available
Vinyl resin	Not Available	Not Available
Glycol ether solvents	Not Available	Not Available
Lactone solvent series	Not Available	Not Available
Propyleneglycol monomethylether acetate	Not Available	Not Available

Exposure controls

Appropriate Engineering

Controls

: General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas.

Personal protection

Respiratory Protection

: Consult with a health and safety professional for specific respirators appropriate $\,$

for your use.

Hand Protection

: Wear chemical protective gloves, e.g. PVC.

Eye Protection

: Safety glasses with side shields. Chemical goggles. Contact lenses may pose a

special hazard; soft contact lenses may absorb and concentrate irritants.

Skin Protection : Wear safety footwear or safety gumboots, e.g. Rubber. Overalls.

P.V.C. apron.









Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance: Light Magenta liquid

Physical state	Liquid	Relative density (Water = 1)	0.984
Odour	Slight	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	169
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	176-204	Molecular weight (g/mol)	Not Available
Flash point (°C)	69.2	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Combustible	Oxidising properties	Not Available
Upper Explosive Limit (%)	33	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	2.67	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

Section 10 - STABILITY AND REACTIVITY

Reactivity : Stable under normal conditions of use.

Chemical Stability : Unstable in the presence of incompatible materials.



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Product is considered stable.

Possibility of Hazardous

: Hazardous polymerisation will not occur.

Reactions

Conditions to Avoid : See section 7. Incompatible Materials : See section 7. Hazardous decomposition : See section 5.

products

Ingestion

Section 11 - TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled : The material is not thought to produce adverse health effects or irritation of the

respiratory tract (as classified by EC Directives using animal models).

Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

: The material has NOT been classified by EC Directives or other classification

: The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of correlating

systems as 'harmful by ingestion'. This is because of the lack of corroborating

animal or human evidence.

Skin Contact : The liquid may be miscible with fats or oils and may degrease the skin,

producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC

Directives .

Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye : This material can cause eye irritation and damage in some persons.

Chronic : Substance accumulation, in the human body, is likely and may cause some

concern following repeated or long-term occupational exposure.

Ample evidence exists from experimentation that reduced human fertility is

directly caused by exposure to the material.

Ample evidence exists, from results in experimentation, that developmental

disorders are directly caused by human exposure to the material.

	TOXICITY	IRRITATION
As a Product	Not Available	Not Available
Pigment	Not Available	Not Available
Vinyl resin	Not Available	Not Available
Glycol ether solvents	Not Available	Not Available
Lactone solvent series	Not Available	Not Available
Propyleneglycol	Not Available	Not Available
monomethylether acetate		

Acute Toxicity : Data Not Available to make classification.
Skin Irritation/Corrosion : Data Not Available to make classification.
Serious Eye Damage/Irritation : Data available to make classification.

Respiratory or Skin : Data Not Available to make classification.

sensitisation



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Mutagenicity : Data Not Available to make classification.
Carcinogenicity : Data Not Available to make classification.
Reproductivity : Data available to make classification.
STOT – Single Exposure : Data Not Available to make classification.
STOT – Repeated Exposure : Data Not Available to make classification.
Aspiration Hazard : Data Not Available to make classification.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	713.772mg/L	3
Glycol ether solvents	EC50	96	Algae or other aquatic plants	4246.290mg/L	3
	EC50	384	Crustacea	163.553mg/L	3
	LC50	96	Fish	220mg/L	1
	EC50	48	Crustacea	>500mg/L	1
Lactone solvent series EC50 EC20 NOEC	EC50	96	Algae or other aquatic plants	16.400mg/L	3
	72	Algae or other aquatic plants	=14mg/L	1	
	NOEC	24	Fish	=5mg/L	1
	LC50	96	Fish	100mg/L	1
D11	EC50	48	Crustacea	=408mg/L	1
Propyleneglycol monomethylether	EC50	96	Algae or other aquatic plants	9.337mg/L	3
acetate	EC0	24	Crustacea	=500mg/L	1
	NOEC	336	Fish	47.5mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances – Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated)

DO NOT discharge into sewer or waterways.

Persistence and degradability

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Ingredient	Persistence: Water/Soil	Persistence: Air
Glycol ether solvents	LOW	LOW
Lactone solvent series	LOW	LOW
Propyleneglycol monomethylether	LOW	LOW
acetate		

Bioaccumulative potential

Ingredient	Bioaccumulation
Glycol ether solvents	LOW (LogKOW = 0.0093)
Lactone solvent series	LOW (BCF = 1.8)
Propyleneglycol monomethylether	LOW (LogKOW = 0.56)
acetate	

Mobility in soil

Ingredient	Mobility
Glycol ether solvents	LOW (KOC = 10)
Lactone solvent series	LOW (KOC = 7.134)



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Propyleneglycol monomethylether	HIGH (KOC = 1.838)
acetate	

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods : Dispose in accordance with all applicable regulations.

Disposal of Contaminated : Empty containers may contain product residue. Dispose in accordance with all

Packaging applicable regulations.

Section 14 - TRANSPORT INFORMATION

COMBUSTIBLE LIQUID : COMBUSTIBLE LIQUID, regulated for storage purposes only.

Marine Pollutant

HAZCHEM : Not Applicable.

Land transport (ADG) : NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS. Air transport (ICAO-IATA /

DGR)

: NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS.

Sea transport (IMDG-Code /

GGVSee)

Transport in bulk according to

Annex II of MARPOL and the

IBC code

: NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS.

Section 15 - REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture FOUND ON THE FOLLOWING REGULATORY LISTS

: Not Applicable.

PIGMENT	Australia Inventory of Chemical Substances (AICS)
VINYL RESIN	Australia Inventory of Chemical Substances (AICS)
GLYCOL ETHER SOLVENTS	Australia Inventory of Chemical Substances (AICS)
LACTONE SOLVENT SERIES	Australia Inventory of Chemical Substances (AICS)
PROPYLENEGLYCOL	Australia Exposure Standards
MONOMETHYLETHER ACETATE	Australia Hazardous Substances Information System - Consolidated
	Lists
	Australia Inventory of Chemical Substances (AICS)

Inventory

inventor y	
National Inventory	Status
Australia - AICS	Y
Canada - DSL	N
Canada - NDSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	N
USA - TSCA	Y



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Legend: Y = All ingredients are on the inventory.

N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets).

Section 16 - OTHER INFORMATION

Other Information Disclaimer:

The information set forth in this Safety Data Sheet does not purport to be all-inclusive and should be used only as a guide. While the information and recommendations set forth herein are believed to be accurate, the company makes no warranty regarding such information and recommendations and disclaims all liability from reliance thereon.